



BILL OF MATERIAL				
PC. MK.	QTY	DESCRIPTION	MATERIAL	REMARKS
SC	(TWO)	CORNER ANGLE ASSEMBLIES MK'014131-3A'	(THUS)	
SC	(TWO)	CORNER ANGLE ASSEMBLIES MK'014131-3B'	(OPP.)	
301	2	SHT. 12 GA. x 11 3/4" x 65"	SS409	3-22
302	4	SHT. 12 GA. x 5 7/8" x 5 7/8"	SS409	3-22
SC	2	SHT. 12 GA. x 11 3/4" x 92"	SS409	3-22
SC	1	SHT. 12 GA. x 11 3/4" x 86"	SS409	3-22
SC	1	SHT. 12 GA. x 11 3/4" x 86"	SS409	3-22
SC	1	SHT. 12 GA. x 11 3/4" x 83 5/8"	SS409	3-22
SC	1	SHT. 12 GA. x 11 3/4" x 83 5/8"	SS409	3-22
SC	1	SHT. 12 GA. x 11 3/4" x 77 5/8"	SS409	3-22
SC	1	SHT. 12 GA. x 11 3/4" x 77 5/8"	SS409	3-22
SC	2	SHT. 12 GA. x 12 1/4" x 18 3/8"	SS409	3-22
SC	2	SHT. 12 GA. x 18 1/4" x 19 7/16"	SS409	3-22
SC		(SIXTEEN) BATTEN CHANNELS MK'014131-3K'		
SC		(SHOP ATTACH TO '3M' WITH 'PN')		
SC		(FOUR) BATTEN CHANNELS MK'014131-3K'		
310	20	SHT. 12 GA. x 3 3/4" x 22 3/8"	SS409	ROLL 3-22
311	40	SHT. 12 GA. x 2 1/2" x 22 5/16"	SS409	3-22
SC		(TWO) INLET DUCT FLANGES MK'014131-3M'		
315	2	ANGLE 6 x 4 x 1/2 x 27'-3 1/8"	A36	BUY ROLLED 3-4
		ROLL TO 8'-6 1/8" L.S.R. - 6" LEG OUT		
		180° SEGMENT - (ADD FOR ROLL)		
CW409	36	12 GA x 3" x 4" WASHER (PER SHT #200)	SS409	3-46
LW409	48	12 GA x 4" SQ WASHER (PER SHT #200)	SS409	3-46
SP6	42	446'8 x 7 1/2" COLLAR STUD (PER SHT #200)	SS304	3-49
PN	42	PUSH NUT (PER SHT #200)	CS	3-44

SPECIAL NOTES:

- QTY'S LISTED FOR (1) UNIT, (2) UNITS REQ'D
- SEE SHT. #46 FOR LINER LAYOUTS.
- WORK WITH SHTS. #1, 4, 26 & 200.

NO EXCEPTIONS NOTED
Release for manufacture

EXCEPTIONS NOTED
Release for manufacture
Revise and resubmit for distribution

RETURNED FOR CORRECTION
Do not proceed
Revise and resubmit for authorization

SECTION C
(ENLARGED 4X)

SECTION A
(ENLARGED 2X)

SECTION B
(ENLARGED 2X)

FIELD LINERS FOR INLET FLANGE ASSEMBLY MK'014131-4A'

INLET DUCT 'A'
FIELD CORNER ANGLES FOR FACE PLATE ASSEMBLY MK'014131-4A' (COLUMN D1)

REV. 1 CHANGE ORDER
REV. 2 CHANGE ORDER
REV. 3 CHANGE ORDER
REV. 4 CHANGE ORDER
REV. 5 CHANGE ORDER
REV. 6 CHANGE ORDER
REV. 7 CHANGE ORDER
REV. 8 CHANGE ORDER

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WHEN IN DOUBT ASK SAFETY FIRST

Chanute Manufacturing Co.
A Unit Of Optimus Corp.

REF. CUST. DWG. :
DRAWN BY: MM 7/24/02
CHECKED BY: DEY 8/5/02
APPROVED BY: DC 8/9/02

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SHEET 3
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