

GENERAL NOTES

- 1. EXTERNAL SURFACE TO BE SHOP COMMERCIAL BLASTED PER SSPC SP6 AND SHOP-PAINTED WITH CARBOLINE CARBO ZINC 11 PRIMER (GREEN) 3 TO 5 MILS DFT.
- 2. HOLD PRIMER BACK 4" FROM FIELD WELDS AND COAT WITH CARBOLINE CARBOWELD 11 (1 MIL DFT).
- 3. FABRICATION TO BE IN ACCORDANCE WITH A.I.S.C., A.W.S. D1-1 LATEST EDITION AND CMC STD #SW-001.
- 4. ALL EXTERIOR WELDS TO BE SEAL WELDS. SKIP WELDING OF STIFFENERS IS NOT ALLOWED.
- 5. CASING PLATE JOINTS SHALL BE WELDED TOGETHER WITH FULL PENETRATION WELDS UNLESS LOCATED BEHIND CASING STIFFENERS.
- 6. ALL ITEMS SHIPPED LOOSE TO THE FIELD SHALL BE IDENTIFIED WITH: TAG NO., JOB NO., UNIT I.D. AND CUSTOMER P.O. NO.

JOB NUMBER	SHEET NUMBER WHERE DETAILED
MK014134-3A	PIECE MARK
PIECE MARK EXAMPLE	

DRAWING INDEX

SHEET #	1	CASING ASSEMBLY DIAGRAM	
2	CORNER ANGLE DIAGRAM		
3	WALL PANEL	[]	WALL PANEL
4	CASING LAYOUT		MKO14134-3A
5	WALL INTERVALS		
6	WALL LINERS	[]	WALL PANEL
7	WALL PANEL		MKO14134-7A
8	CASING LAYOUT		
9	WALL INTERVALS	[]	WALL PANEL
10	WALL LINERS		MKO14134-7A
11	FLOOR PANEL		
12	CASING LAYOUTS	[]	FLOOR PANEL
13	FLOOR INTERNALS		MKO14134-11A
14	FLOOR LINERS		
15	ROOF PANELS	[]	ROOF PANEL
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21	WALL LINER LAYOUTS		
22	FLOOR LINER LAYOUT		
23	ROOF LINER LAYOUT		
24	LINER STANDARDS		

Review does not relieve contractor from responsibility for errors or deviations from contract requirements

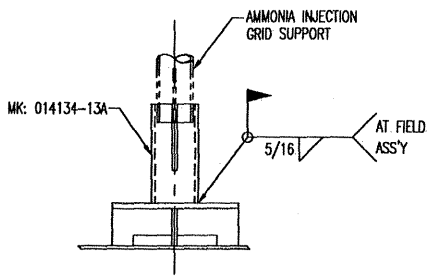
UTILITY ENGINEERING

MEM

RETURNED FOR CORRECTION
Do not proceed
Revise and resubmit for authorization

TOTAL WEIGHT

WALL PANEL COL. A ASSY	MK: 014161-7A	17,500#
WALL PANEL COL. B ASSY	MK: 014161-3A	17,500#
FLOOR PANEL ASSY	MK: 014161-11A	9,000#
ROOF PANEL ASSY	MK: 014161-15A	8,000#



SECTION "D-D"

NOTER/ERIKSEN INC. VENDOR SUBMITTAL REVIEW			
REVIEW OF VENDOR DRAWINGS DOES NOT RELIEVE THE VENDOR OF RESPONSIBILITIES FOR ACCURACY OF DIMENSIONS AND COMPLIANCE TO CODES, NOTER/ERIKSEN SPECIFICATIONS AND P.O. REQUIREMENTS			
<input checked="" type="checkbox"/> A REVIEWED AND ACCEPTED			
<input type="checkbox"/> B REVIEWED WITH COMMENTS (WORK MAY PROCEED)			
<input type="checkbox"/> C REVISE AND RESUBMIT (WORK MAY NOT PROCEED)			
<input type="checkbox"/> D REVIEWED FOR INFORMATION ONLY			
RELEASE DATE: 10-28-02		REVIEWERS INITIALS: MK/RE	
PROJECT: JEA BRANDY			
JOB NO CODE SHT		REV FE	
DRAWING NO. 014134-DU-001		B	

Chanute Manufacturing Co.
A Unit Of Optimus Corp.

SPOOL DUCT
CASING ASS'Y DIAGRAM

REF. CUST. DWG. :	05/15/02	05/30/02	01
DATE	DATE	DATE	DATE
BY	BY	BY	BY
CHKD BY	CHKD BY	CHKD BY	CHKD BY
APP'D BY	APP'D BY	APP'D BY	APP'D BY

M010322-201A120 RB
JEA BRANDY BRANCH
10/28/2002

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WHEN IN DOUBT ASK SAFETY FIRST

REV. 1	CHANGE ORDER	REV. 2	CHANGE ORDER	REV. 3	CHANGE ORDER	REV. 4	CHANGE ORDER	REV. 5	CHANGE ORDER	REV. 6	CHANGE ORDER	REV. 7	CHANGE ORDER	REV. 8	CHANGE ORDER
-ON MAIN VIEW (3) PT CONNECTION ADDED. ADDED WEIGHT CHART / FLO															
AP/MT, 10/01/02															